

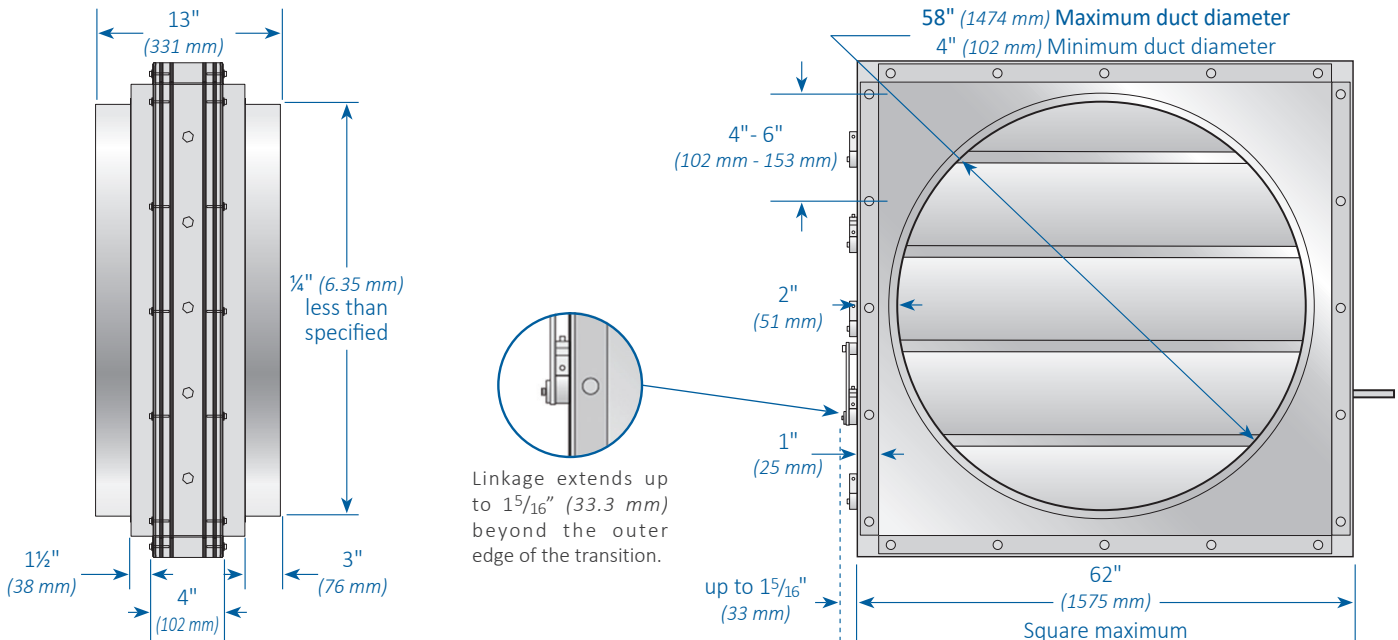
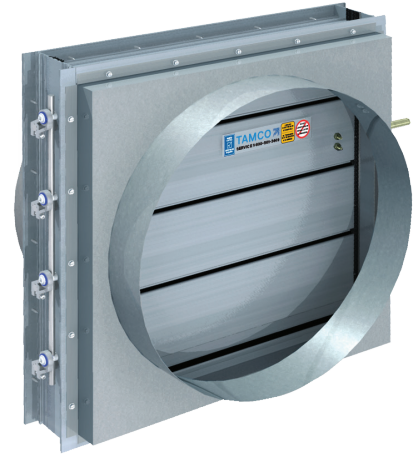
# TAMCO SQUARE TO ROUND TRANSITION

FOR AIR-FOIL CONTROL DAMPERS

## SQUARE TO ROUND TRANSITION

- Applies to SP and NP Profiles only. Not available for WP Profile.
- Always provide duct diameter dimension when ordering.
- If using TAMCO Connect software to submit orders, enter duct diameter dimension in both the width and height fields.
- Transition pieces are a minimum of 18 ga. galvanized steel when dampers are ordered with no option or with ET, SC, or ECT Options.
- Transition pieces are 304 stainless steel, when dampers are ordered with MR or SW Options.
- Transition pieces and damper are sealed together.
- Dampers are built 4" (102 mm) larger than specified duct diameter. (Dampers are fabricated square.)
- Finished transition diameter is  $\frac{1}{4}$ " (6.35 mm) less than specified duct diameter, providing clearance for mating duct which slides over round damper transition. This ensures free movement of damper blades.

<b>MINIMUM DUCT DIAMETER:</b>		
SP	4"	(102 mm)
NP	8 $\frac{1}{8}$ "	(206 mm)
<b>MAXIMUM DUCT DIAMETER:</b>		
	58"	(1474 mm)
<b>MAXIMUM SECTION SIZE:</b>		
	25 ft <sup>2</sup>	(2.3 m <sup>2</sup> )
<b>MAXIMUM FINISHED OD:</b>		
	62" w x 62" h	(1575 mm x 1575 mm)



## SPX ENGINEERED AIR MOVEMENT

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